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POS.	QTY.	PART NO.	NAME
1	1	849133	FLANGE
2	1	947281	GASKET
3	1	960628	HEXAGON PLUG M10*8
4	1	960630	HEXAGON PLUG M14*12
5	1	969011	GASKET
6	1	21146201	BOSS
7	1	21353088	FLANGE
8	1	21404389	BOSS
9	1	21545509	EXHAUST PIPE

ROOT GAS:
OXYGEN LEVEL BELOW 50 PPM DURING ALL WELDING

TIGHTNESS REQUIREMENTS STD 5089.1
MEDIUM AIR
TEST PRESSURE 100 kPa (1.0 Bar) MIN
TEMP 20°C ± 5
LEAKAGE 65 mm³/s MAX

BASIC DIMENSION: $\varnothing 114.3 \times 2 R=152$

SYMBOLS, DESIGNATIONS AND GENERAL DRAWING METHODS STD 101-005			
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