



## mitsubishi S16R-F1PTAW2

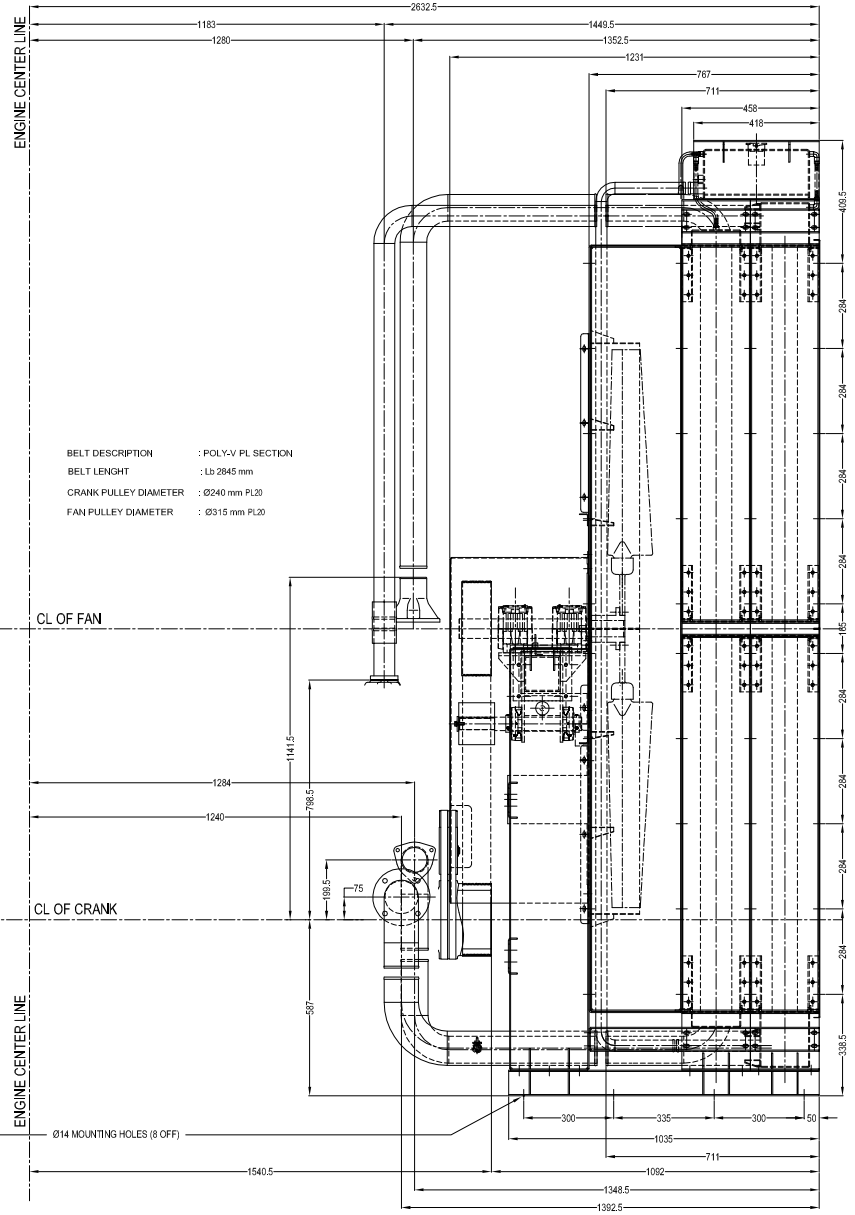
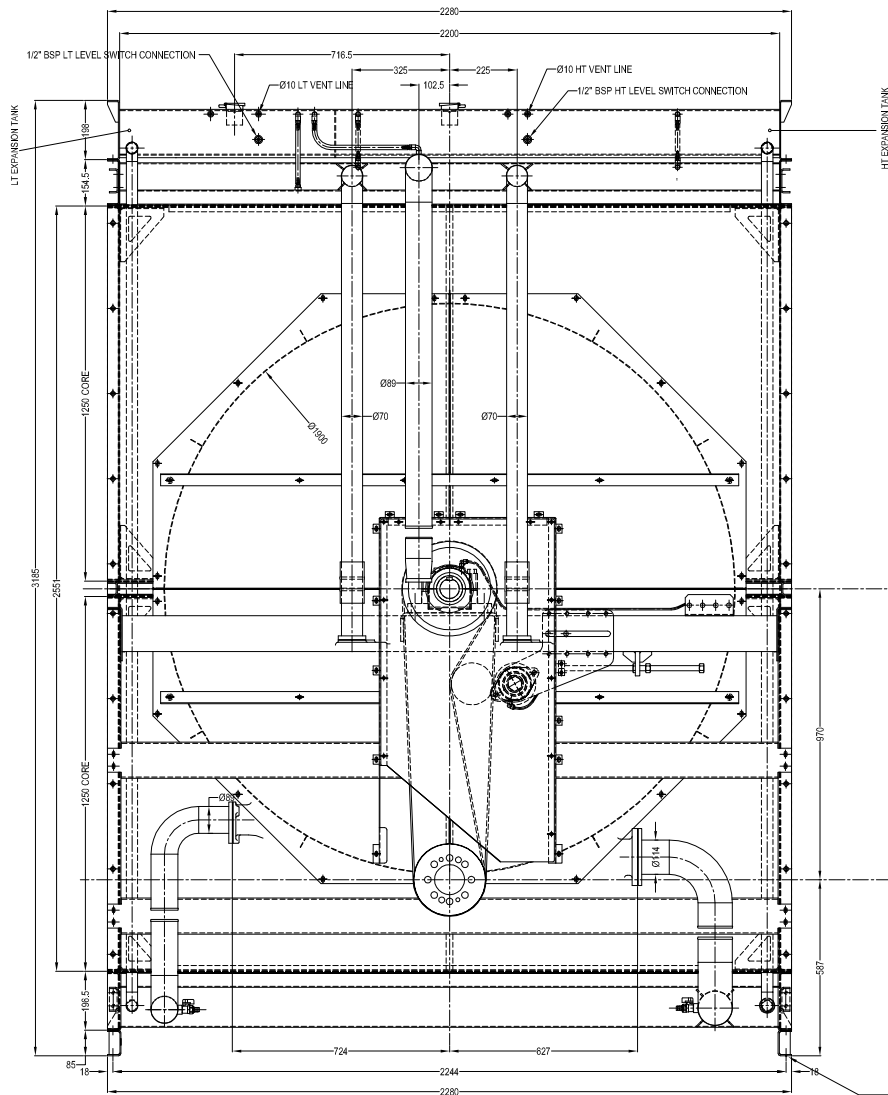
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[Technical data](#)  
[Elastic drawing](#)  
[Mechanical noise data](#)  
[Performance Curve](#)

828 1016 DLM - CLM

WORKING PRESSURE 10 PSI  
TESTING PRESSURE 15 PSI

DO NOT SCALE



BELT DESCRIPTION : POLY-V PL SECTION  
 BELT LENGHT : Lb 2845 mm  
 CRANK PULLEY DIAMETER : Ø240 mm PL20  
 FAN PULLEY DIAMETER : Ø315 mm PL20

|   |   |
|---|---|
| HT RADIATOR COOLANT CAPACITY : 212 Lt.      | LT RADIATOR COOLANT CAPACITY : 129 Lt.      |
| HT EXPANSION TANK COOLANT CAPACITY : 49 Lt. | LT EXPANSION TANK COOLANT CAPACITY : 23 Lt. |
| HT EXPANSION TANK VOLUME : 73 Lt.           | LT EXPANSION TANK VOLUME : 35 Lt.           |
| ENGINE BLOCK COOLANT CAPACITY : 140 Lt.     | ENGINE COOLANT CAPACITY : 30 Lt.            |
| TOTAL SYSTEM COOLANT CAPACITY : 401 Lt.     | TOTAL SYSTEM COOLANT CAPACITY : 182 Lt.     |

%70 PURE WATER ( WITHOUT LIME ) AND %30 ANTIFREEZE MUST BE USED IN THE SYSTEM.

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 © BU ÇİZİMİN TÜM TELİF HAKKI PANOTO RADYATÖRE AİTTİR. YAZILI İZİN OLMAKSIZIN ÇOĞALTILAMAZ VE ÜÇÜNCÜ ŞAHİSLARA VERİLEMEZ.

| FABRICATION TOLERANCES |      | ASSEMBLY TOLERANCES |     | ISSUE | A | ENGINE MODEL | MITSUBISHI S16R - F1PTAW2<br>1500 RPM | THIRD ANGLE PROJECTION |                    | DRAWING NO |
|------------------------|------|---------------------|-----|-------|---|--------------|---------------------------------------|------------------------|--------------------|------------|
|                        |      |                     |     | SCALE |   | TITLE        | DATE                                  | SIGNATURE              | 828 1016 DLM - CLM |            |
| 1 - 200                | ±1   | UP TO 500           | ±2  |       |   |              |                                       |                        |                    |            |
| 201 - 500              | ±1.5 | 501 TO 1000         | ±3  |       |   |              |                                       |                        |                    |            |
| 501 - 1000             | ±2   | 1001 TO 2000        | ±5  |       |   |              |                                       |                        |                    |            |
| 1001 - 2000            | ±3   | ABOVE 2000          | ±8  |       |   |              |                                       |                        |                    |            |
| ABOVE 2000             | ±3.5 | ANGULAR             | ±2° |       |   |              |                                       |                        |                    |            |
|                        |      | ANGULAR             | ±1° |       |   |              |                                       |                        |                    |            |

| NO | PART | QTY | SPEC | DESCRIPTIONS | LETTER | DATE | DESCRIPTION | DRAWN BY | APPROVED BY |
|----|------|-----|------|--------------|--------|------|-------------|----------|-------------|
| 1  |      |     |      |              |        |      |             |          |             |



THIRD ANGLE PROJECTION

PART NO

DRAWING NO

|   |          |                         |  |
|---|----------|-------------------------|--|
| <b>MITSUBISHI DIESEL ENGINE<br/>TECHNICAL INFORMATION</b> | ITEM NO. | T0216-0009E Rev.4 (1/4) |  |
|   | DATE     | May, 2014               |  |

Specification Sheets of S16R-F1PTAW2 Engine

Specification Sheets of S16R-F1PTAW2 Engine are enclosed herein.

|          |                             |  |            |          |
|----------|-----------------------------|--|------------|----------|
| Revision | First Edition : April, 2010 | Engine Engineering Department<br>High Speed Engine Designing Section |            |          |
|          | Rev.1 : August, 2010        |  |            |          |
|          | Rev.2 : Nov., 2010          | Approved by  | Checked by | Drawn by |
|          | Rev.3 : Mar., 2013          |  |            |          |
|          | Rev.4 : May, 2014           |  |            |          |

## GENERAL ENGINE DATA

|                                      |  |         |
|--------------------------------------|--|---------|
| Type                                 | 4-Cycle, Water Cooled                                  |         |
| Aspiration                           | Turbo-Charged, Inter Cooler<br>(Fresh water to Cooler) |         |
| Cylinder Arrangement                 | 60°V   |         |
| No. of Cylinders                     | 16   |         |
| Bore mm(in.)                         | 170  | (6.69)  |
| Stroke mm(in.)                       | 180  | (7.09)  |
| Displacement liter(in <sup>3</sup> ) | 65.37  | (3989)  |
| Compression Ratio                    | 14.0:1   |         |
| Dry Weight - Engine only - kg(lb)    | 6680   | (14729) |
| Wet Weight - Engine only - kg(lb)    | 6830   | (15060) |

## PERFORMANCE DATA

|  |                 |          |
|--|-----------------|----------|
| Steady State Speed Stability Band at any Constant Load                               |                 |          |
| Electric Governor - %  | ±0.25 or better |          |
| Maximum Overspeed Capacity - rpm   | 2100            |          |
| Moment of inertia of Rotating Components - kgf·m <sup>2</sup> (lbf·ft <sup>2</sup> ) | 80.83           | (1918.5) |
| (Includes Std. Flywheel)   |                 |          |
| Cyclic Speed Variation with Flywheel at 1500rpm                                      | 1/138           |          |

## ENGINE MOUNTING

|   |     |          |
|---|-----|----------|
| Maximum Bending Moment at Rear Face of Flywheel Housing - kgf·m(lbf·ft) | 450 | (3255.6) |
|---|-----|----------|

## AIR INLET SYSTEM

|   |     |        |
|---|-----|--------|
| Maximum Intake Air Restriction (Includes piping)                      |     |        |
| With Clean Filter Element - mm H <sub>2</sub> O (in.H <sub>2</sub> O) | 400 | (15.7) |
| With Dirty Filter Element - mm H <sub>2</sub> O (in.H <sub>2</sub> O) | 635 | (25.0) |

## EXHAUST SYSTEM

|   |     |        |
|---|-----|--------|
| Maximum Allowable Back Pressure - mm H <sub>2</sub> O (in.H <sub>2</sub> O) | 600 | (23.6) |
|---|-----|--------|

## LUBRICATION SYSTEM

|   |                        |            |
|---|------------------------|------------|
| Oil Pressure at Idle - kgf/cm <sup>2</sup> (psi)              | 2~3 (29~43)            |            |
| at Rate Speed - kgf/cm <sup>2</sup> (psi)                     | 5~6.5 (71~93)          |            |
| Maximum Oil Temperature - °C(°F)                              | 110                    | 230        |
| Oil Capacity of Standard Pan                                  | High - liter (U.S.gal) | 200 (53)   |
|   | Low - liter (U.S.gal)  | 140 (37.0) |
| Total System Capacity (Includes Oil Filter) - liter (U.S.gal) | 230 (60.8)             |            |
| Maximum Angle of Installation (Std. Pan)                      | Front Down             | 5°         |
| (Engine Only)   | Front Up               | 5°         |
|   | Side to Side           | 22.5°      |

## COOLING SYSTEM

|  |                 |        |
|--|-----------------|--------|
| Coolant Capacity of Jacket (Engine only) - liter (U.S.gal)   | 140             | (37.0) |
| Coolant Capacity of Air cooler (Engine only) - liter (U.S.gal)   | 30              | (7.9)  |
| Maximum External Friction Head at Engine Outlet - kgf/cm <sup>2</sup> (psi)                              |                 |        |
| (For Jacket and Air Cooler)  | 0.35            | (5.0)  |
| Maximum Static Head of Coolant above Crankshaft Center - m(ft)   | 10              | (32.8) |
| Standard Thermostat (modulating) Range of Jacket - °C(°F)  | 71~85 (160~185) |        |
| Standard Thermostat (modulating) Range of Air Cooler - °C(°F)  | 42~55 (108~131) |        |
| Maximum Coolant Temperature at Engine Outlet of Jacket - °C(°F)  | 98              | (208)  |
| Minimum Coolant Expansion Space - % of System Capacity   |                 |        |
| (For Jacket and Air Cooler)  | 10              | (0.4)  |
| Maximum Coolant Temperature at Intercooler Inlet, PTAW type - °C(°F)                                     | 45              | (113)  |
| Maximum Air Restriction on Discharge Side of Radiator and Fan - mm H <sub>2</sub> O(in.H <sub>2</sub> O) | 10              | (0.4)  |

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0216-0009E Rev.4 2/4

## FUEL SYSTEM

|  |       |                         |
|--|-------|-------------------------|
| Fuel Injector                                      | _____ | Mitsubishi PS8 Type × 2 |
| Maximum Suction Head of Feed Pump - mm Hg (in. Hg) | _____ | 75 (3.0)                |
| Maximum Static Head of Return Pipe - mm Hg (in.Hg) | _____ | 150 (5.9)               |

## STARTING SYSTEM

|  |       |            |
|--|-------|------------|
| Battery Charging Alternator - V- Ah                    | _____ | 24-30      |
| Starting Motor Capacity - V - kW                       | _____ | 24-7.5 × 2 |
| Maximum Allowable Resistance of Cranking Circuit - m Ω | _____ | 1.5        |
| Recommended Minimum Battery Capacity                   |       |            |
| At 5°C (41°F) and above - Ah                           | _____ | 300        |
| Below 5°C (41°F) through - 5°C (23°F)                  | _____ | 600        |

## Emission Level 100% Load (at STAND-BY POWER)

Values in mg/Nm<sup>3</sup>, O<sub>2</sub> content 5%

Nox : 2000mg/Nm<sup>3</sup>

CO : 650mg/Nm<sup>3</sup>

HC : 150mg/Nm<sup>3</sup>

PM : 50mg/Nm<sup>3</sup>

Control method of emission level shall be compliant with EPA regulation.

## Test Condition

|      |  |  |
|------|--|--|
| fa   | $0.96 \leq fa \leq 1.06$                             | fa: Engine specific parameter considering atmospheric condition which determined according to the following provisions.<br>( See EUROMOT 2004 - EC 1997 68 Consolidated - Annex III) |
|      |  | $f_a = (99/P_s)^{0.1} (T_a/298)^{1.5}$   |
|      |  | Ps: Dry Atmospheric pressure(kPa)  |
|      |  | Ta: Absolute temperature of the intake air(k)  |
| Fuel | JIS K-2204 Type2                                     |  |
| Tfi  | $33^\circ\text{C} \leq T_{fi} \leq 43^\circ\text{C}$ | Tfi: The fuel temperature at the injection pump inlet.   |

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0216-0009E Rev.4 3/4

## ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 100kPa(29.6inHg) barometric pressure, 77°F(25°C) ambient temperature and 30% relative humidity.

| ITEM   | UNIT                         | STAND-BY POWER      | PRIME POWER        |  |  |
|--|------------------------------|---------------------|--------------------|--|--|
|  |                              | 50Hz                | 50Hz               |  |  |
| Engine Speed   | rpm                          | 1500                | 1500               |  |  |
| No. of Cylinders   |                              | 16                  |                    |  |  |
| Bore   | mm<br>(in.)                  | 170<br>(6.69)       |                    |  |  |
| Stroke   | mm<br>(in.)                  | 180<br>(7.09)       |                    |  |  |
| Displacement   | liter<br>(in. <sup>3</sup> ) | 65.37<br>(3989)     |                    |  |  |
| Brake Horse power without Fan  | HP<br>(kW)                   | 2610<br>(1947)      | 2382<br>(1777)     |  |  |
| Brake Mean Effective Pressure without Fan                            | kgf/cm <sup>2</sup><br>(psi) | 24.3<br>(346)       | 22.2<br>(316)      |  |  |
| Mean Piston Speed  | m/s<br>(ft/min)              | 9.0<br>(1772)       | 9.0<br>(1772)      |  |  |
| Maximum Regenerative Power Absorption Capacity without Fan           | HP<br>(kW)                   | 188<br>(140)        | 188<br>(140)       |  |  |
| Intake Air flow  | m <sup>3</sup> /min<br>(CFM) | 178<br>(6285)       | 160<br>(5650)      |  |  |
| Exhaust Gas Flow   | m <sup>3</sup> /min<br>(CFM) | 471<br>(16631)      | 424<br>(14971)     |  |  |
| Coolant Flow   | liter/min<br>(U.S. GPM)      | 1650<br>(436)       | 1650<br>(436)      |  |  |
| Coolant Flow to Intercooler (PTAW only)                              | liter/min<br>(U.S. GPM)      | 750<br>(198)        | 750<br>(198)       |  |  |
| Cooling Air Flow (Std. Fan)  | m <sup>3</sup> /min<br>(CFM) | —                   | —                  |  |  |
| Allowable Fan Loss Horse Power                                       | HP<br>(kW)                   | 40<br>(30)          | 40<br>(30)         |  |  |
| Radiated Heat to Ambient   | kcal/hr<br>(BTU/min)         | 134051<br>(8866)    | 120715<br>(7984)   |  |  |
| Heat Rejection to Coolant  | kcal/hr<br>(BTU/min)         | 580887<br>(38419)   | 523099<br>(34597)  |  |  |
| Heat Rejection to Air Cooler (PTAW Version)                          | kcal/hr<br>(BTU/min)         | 491520<br>(32508)   | 442622<br>(29274)  |  |  |
| Heat Rejection to Exhaust  | kcal/hr<br>(BTU/min)         | 1587816<br>(105016) | 1409483<br>(93221) |  |  |
| Noise Level (1 m height & distance) (excludes, Intake,Exhaust & Fan) | dB(A)                        | TBD                 | TBD                |  |  |

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0216-0009E Rev.4 4/4



**MITSUBISHI DIESEL ENGINE  
TECHNICAL INFORMATION**

ITEM NO.

T0307-0008E Rev.2 (1/2)

DATE

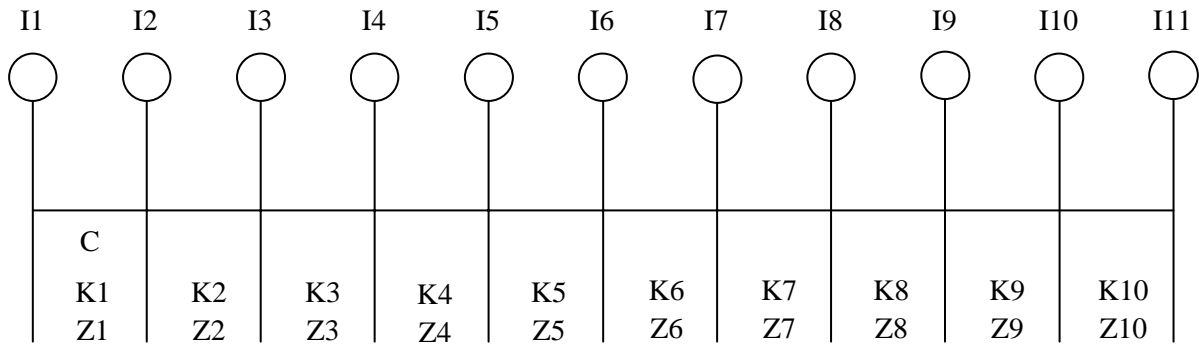
July, 2006

Elastic data of S16R Engine

Elastic data of S16R Engine are enclosed herein.

|          |   |  |            |          |
|----------|---|--|------------|----------|
| Revision | First Edition : July, 2006<br>(Refer to ELASTIC-S16R-PTA Oct.,2003, S16R.0) | Engine Engineering Department<br>Large Engine Design Section |            |          |
|          | Rev.1 : July, 2006(Refer to MTD04-0106, S16R.0)                             | Approved by  | Checked by | Drawn by |
|          | Rev.2 : Feb, 2008   |  |            |          |
|          |   |  |            |          |



**S16R-PTA ELASTIC DATA**

(USE:45R89-19502 CONNECTING ROD)

|     | Moment of inertia<br>J kg.m <sup>2</sup> | Damping coefficient<br>Nm/rad/s | Spring const. x10 <sup>7</sup><br>Nm/rad | Tensile strength<br>N/mm <sup>2</sup> | Section modulus<br>cm <sup>3</sup> |           |
|-----|--|---------------------------------|--|---------------------------------------|------------------------------------|-----------|
| I1  | DAMPER ×2pcs                             | 2.020                           | C=1049.3                                 | K1=0.0                                | 0.0                                | Z1 =0.0   |
| I2  | PULLEY                                   | 2.160                           | —  | K2=1.089                              | 834                                | Z2 =373.7 |
| I3  | No.1 CRANK                               | 1.045                           | —  | K3=0.847                              | 834                                | Z3 =373.7 |
| I4  | No.2 CRANK                               | 1.045                           | —  | K4=0.847                              | 834                                | Z4 =373.7 |
| I5  | No.3 CRANK                               | 1.045                           | —  | K5=0.847                              | 834                                | Z5 =373.7 |
| I6  | No.4 CRANK                               | 1.045                           | —  | K6=0.847                              | 834                                | Z6 =373.7 |
| I7  | No.5 CRANK                               | 1.045                           | —  | K7=0.847                              | 834                                | Z7 =373.7 |
| I8  | No.6 CRANK                               | 1.045                           | —  | K8=0.847                              | 834                                | Z8 =373.7 |
| I9  | No.7 CRANK                               | 1.045                           | —  | K9=0.847                              | 834                                | Z9 =373.7 |
| I10 | No.8 CRANK                               | 1.044                           | —  | K10=1.363                             | 834                                | Z10=373.7 |
| I11 | FLYWHEEL 21in                            | 11.21                           | —  |                                       |                                    |           |

Hysteresis constant:130 No. of Cylinder: 16 Bore:170mm Stroke:180mm

Length of Con-Rod: 340mm Weight of Reciprocating Parts: 12.63 kg

Firing order:1-9-6-14-2-10-4-12-8-16-3-11-7-15-5-13

Firing interval:0-60-90-150-180-240-270-330-360-420-450-510-540-600-630-690

APPLICATION : LAND USE

The data is subject to change without notice.


**MITSUBISHI HEAVY INDUSTRIES, LTD.**  
 GENERAL MACHINERY & SPECIAL VEHICLE





**MITSUBISHI DIESEL ENGINE  
TECHNICAL INFORMATION**

ITEM NO.

T0404-0010E (1/3)

DATE

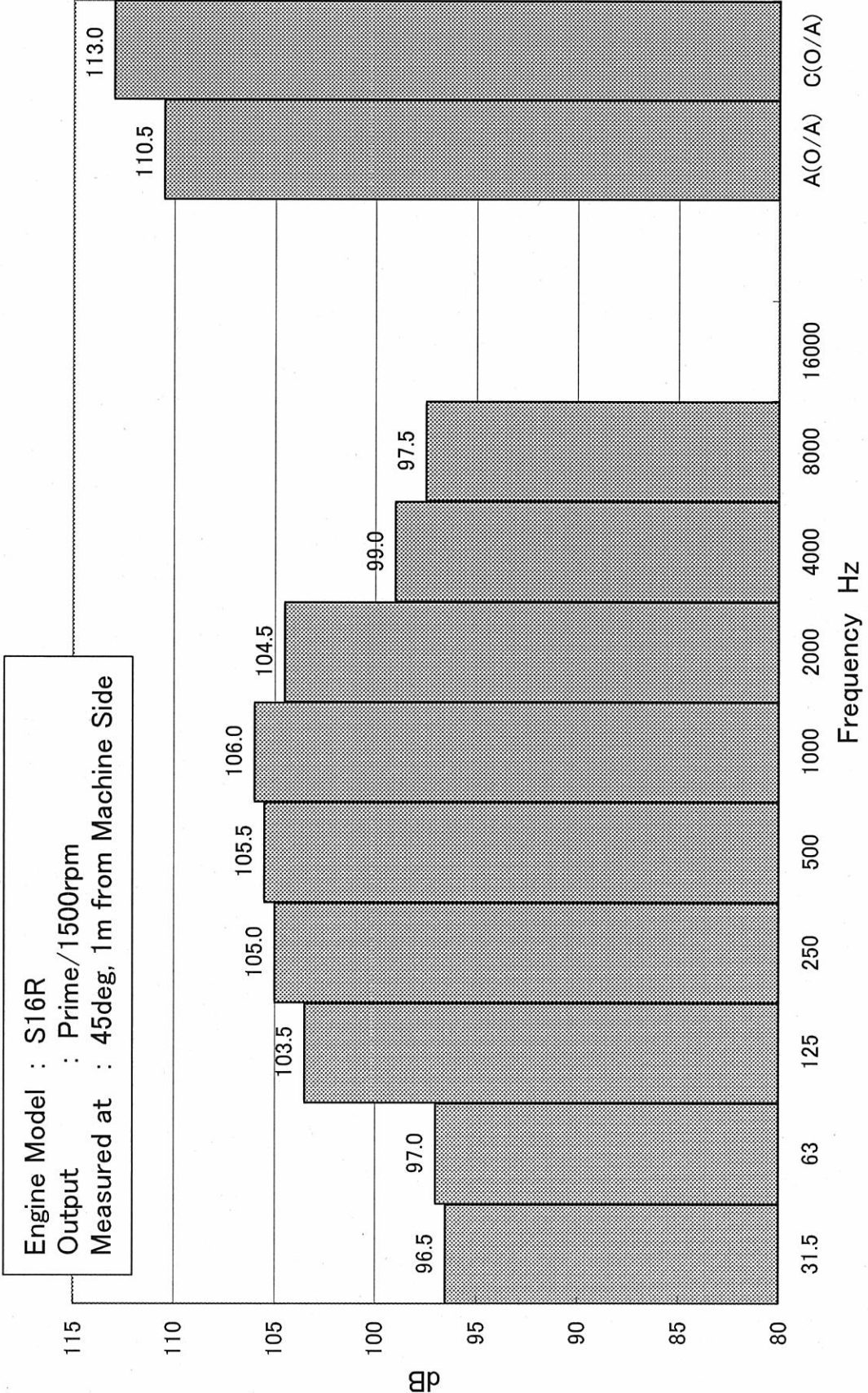
Sep., 2006

**Mechanical Noize Data of S16R**

Mechanical Noize Data of S16R is enclosed herein.

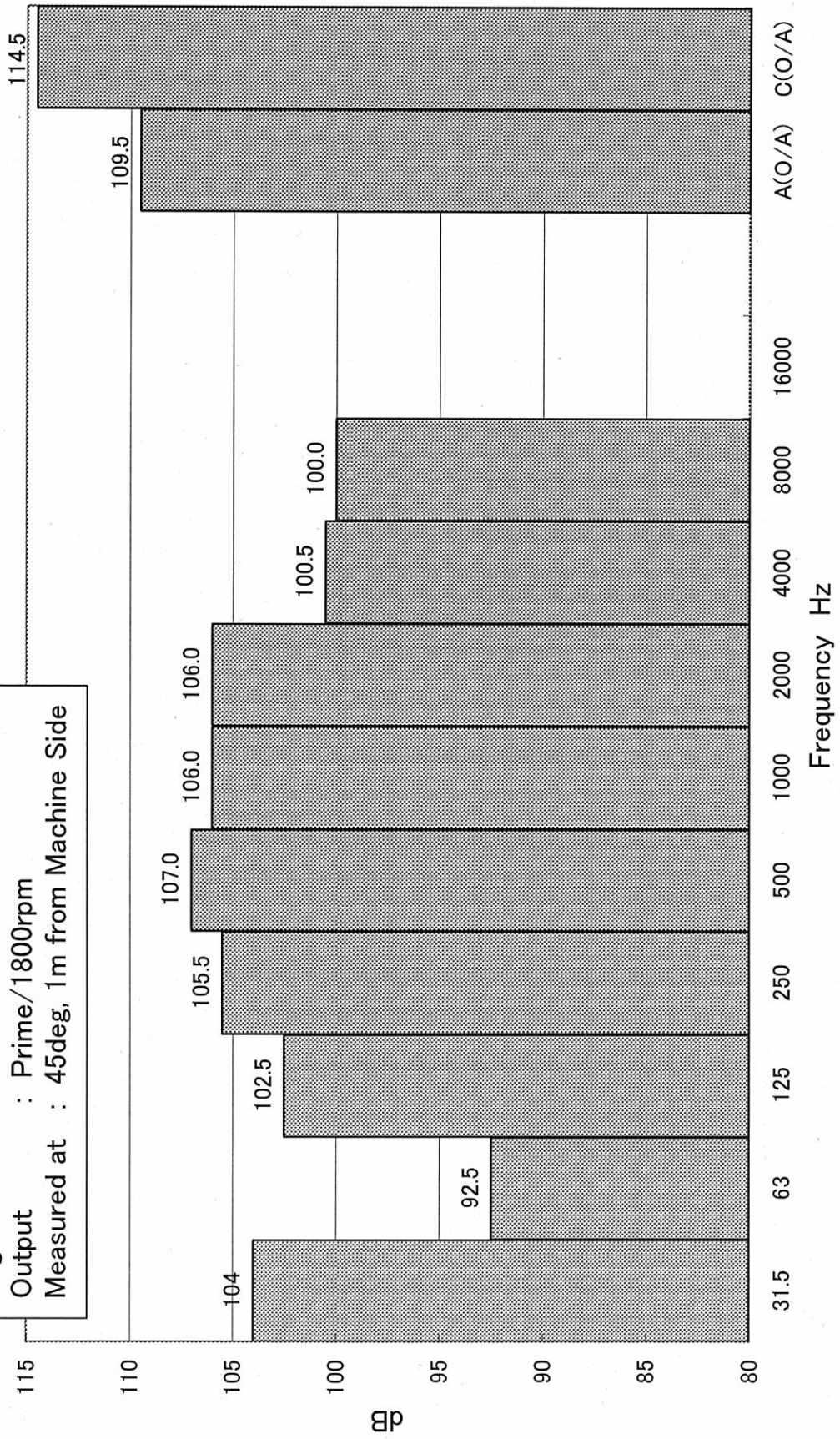
|          |                           |  |  |  |
|----------|---------------------------|--|--|--|
| Revision | First Edition : Sep.,2006 | Engine Engineering Department<br>Large Engine Design Section |  |  |
|          |                           |  |  |  |
|          |                           |  |  |  |
|          |                           |  |  |  |
|          |                           |  |  |  |

### Mechanical Noise Analysis



### Mechanical Noise Analysis

Engine Model : S16R  
 Output : Prime/1800rpm  
 Measured at : 45deg, 1m from Machine Side





**MITSUBISHI DIESEL ENGINE  
TECHNICAL INFORMATION**

ITEM NO.

T0409-0001E (1/2)

DATE

February, 2014

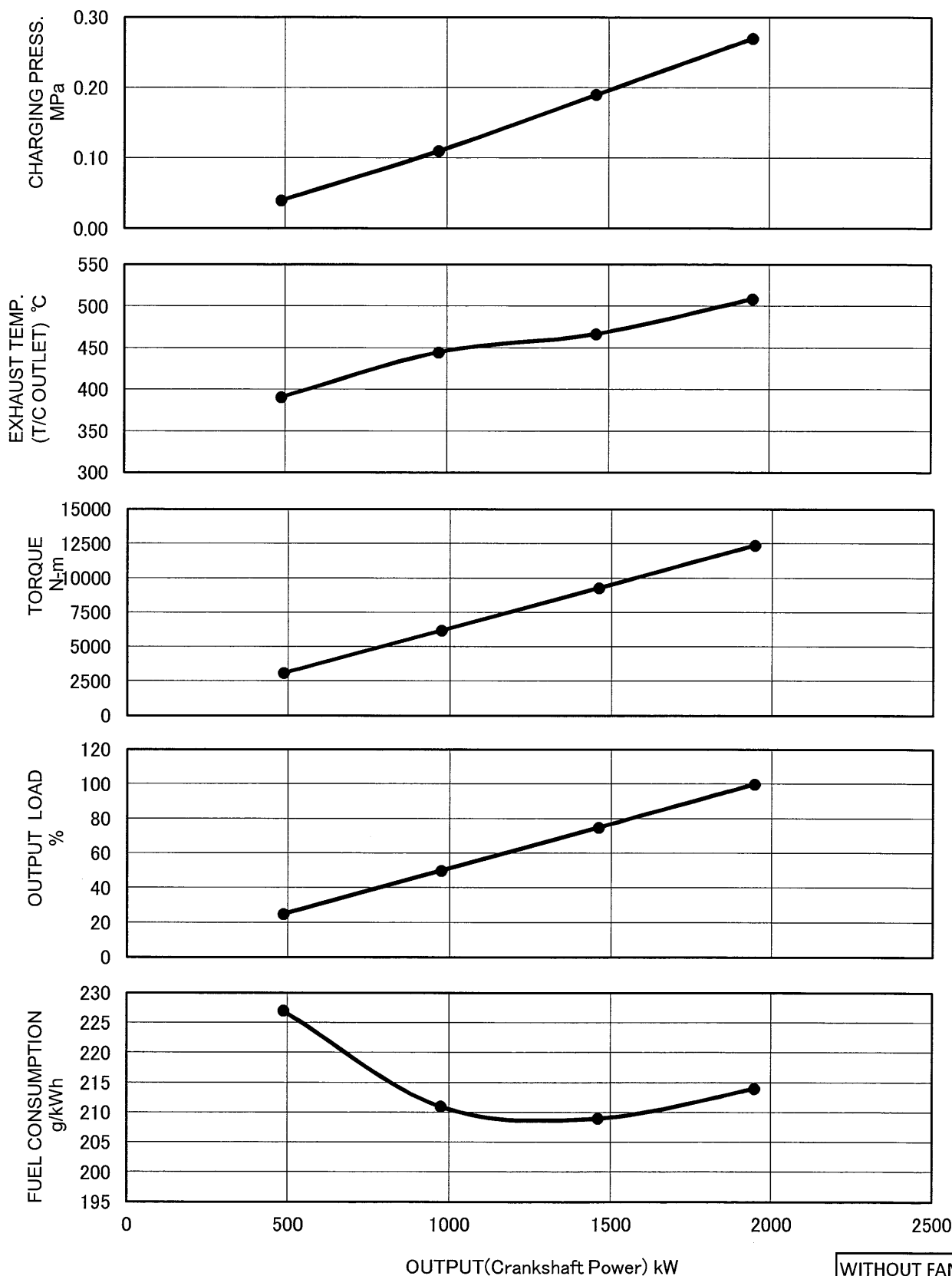
Performance Curves of S16R-F1PTAW2-1

Performance Curves of S16R-F1PTAW2-1 Engine are enclosed herein. The data are test bench data and not a guaranteed performance.

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|          |                                |  |            |          |
|----------|--------------------------------|--|------------|----------|
| Revision | First Edition : February, 2014 | Engine Engineering Department<br>Hihg Speed Engine Designing |            |          |
|          |                                | Approved by  | Checked by | Drawn by |
|          |                                |  |            |          |
|          |                                |  |            |          |
|          |                                |  |            |          |

Engine speed: 1500min<sup>-1</sup>



WITHOUT FAN

MHI CONFIDENTIAL

Fuel Consumption is based on ISO3046/1 with +5% tolerance at rated power.  
The specifications are subject to change without notice.

APPLICATION : GENERATOR